



## WARNUNG

**Gefahr des Verlusts der Text-Bild-Zuordnung beim Ausdruck.**

- **Aus technischen Gründen kann derzeit nicht ausgeschlossen werden, dass trotz einwandfreier Darstellung auf dem Bildschirm beim Ausdruck der Zusammenhang von Text und zugehörigem Bild verloren geht.**
- **Wird der Fehler nicht bemerkt, besteht die Gefahr, daß Arbeiten nicht korrekt durchgeführt werden und es dadurch zu Personen- und Sachschäden kommt.**

→ Vergleichen Sie deshalb nach dem Druckvorgang unbedingt die Ausdrücke mit der Bildschirmdarstellung. Korrigieren Sie die Ausdrücke im Fehlerfall so, daß der Inhalt der Bildschirmdarstellung zutreffend wiedergegeben wird.



## WARNING

**Danger of losing text-figure correspondence when printing out.**

- **For technical reasons, it can currently not be ruled out that the correspondence between text and associated figure can be lost when it is printed out, even though the display on the screen is correct.**
- **If the fault is not noticed, there is the danger that work will not be performed correctly which can cause injury and damage.**

→ Therefore, always compare printouts with the screen display after printing them out. Correct the printouts if they are faulty so that the content of the screen display matches that on the printouts.



## AVERTISSEMENT

**Risque de perte de la correspondance texte-illustration lors de l'impression papier.**

- **Pour des raisons techniques, il ne peut pas être exclu à l'heure actuelle que, même en cas d'affichage correct à l'écran, la correspondance entre le texte et l'illustration puisse être erronée sur l'impression papier.**
- **Si l'erreur passe inaperçue, on court le risque d'exécuter certaines opérations de manière incorrecte pouvant conduire à des dommages corporels et matériels.**

→ Comparez impérativement pour cette raison les impressions papier avec l'affichage à l'écran. Corrigez-les en cas d'erreur de manière à reproduire correctement l'affichage à l'écran.



## ATTENZIONE

**Pericolo di perdita dell'abbinamento testo-immagine nella stampa.**

- **Per motivi tecnici non è escluso che, nonostante la rappresentazione sullo schermo risulti perfetta, durante la stampa venga persa la corrispondenza fra testo e relativa immagine.**
- **Se tale difetto non viene rilevato vi è il pericolo che i lavori non siano eseguiti correttamente; ciò può avere come conseguenza lesioni e danneggiamenti.**

→ Per questo motivo, dopo la stampa è assolutamente necessario confrontare le stampe con la rappresentazione sullo schermo. In caso di errore si prega di correggere le stampe, così da garantire la riproduzione esatta della rappresentazione sullo schermo.



#### ADVERTENCIA

**Al imprimir se corre el riesgo de perder la correcta asignación de las figuras al texto.**

- **Por motivos técnicos, por el momento no se puede descartar que, aun siendo correcta la imagen que aparezca en la pantalla, al imprimir se pierda la correlación entre el texto y la figura correspondiente.**
- **Si este error pasara desapercibido, existe el riesgo de que los trabajos no se ejecuten de forma correcta y, por tanto, se produzcan daños personales y materiales.**

→ Por ello le rogamos que tras el proceso de impresión compare siempre las copias impresas con la imagen de la pantalla. En caso de error, corrija las copias impresas de forma que se correspondan con el contenido de la imagen de la pantalla.

## **63 55 19 Removing and installing rear spoiler - as of MY 2003**

- [Preliminary work](#)
- [Removing rear spoiler](#)
- [Installing rear spoiler](#)
- [Subsequent work](#)
- [Additional assembly notes for the removal and installation of the rear spoiler](#)

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### **Preliminary work**

#### **Preliminary work**

1. Remove tail lights → [943119 Removing and installing tail lights](#)

**Only for vehicles with externally fitted spare wheel**

2. Remove spare wheel mount → [Removing and installing spare wheel mount \(frame\)](#)

#### **Test and adjustment values**



## Note

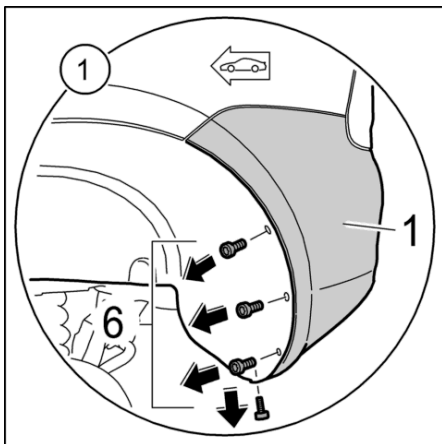
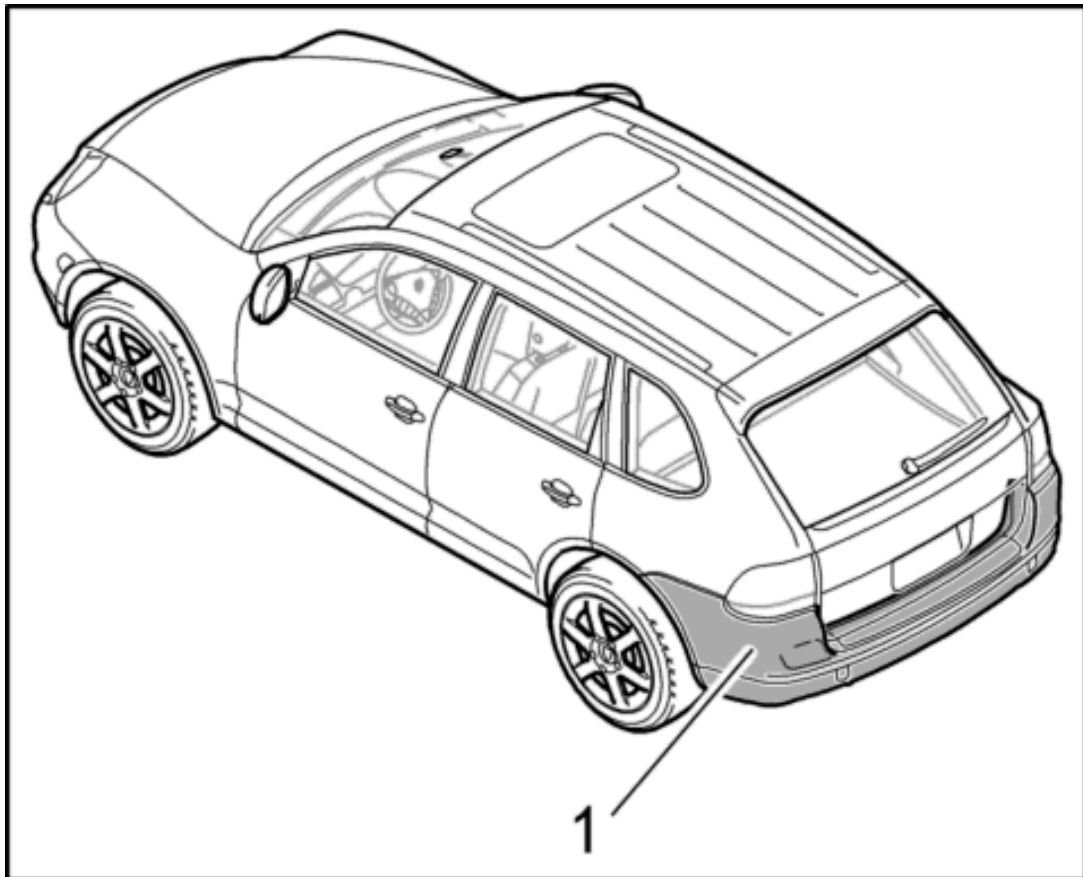
- The figures showing the gap dimensions can be found in the chapter entitled → [Diagram of gap dimensions](#).

Location	Explanation	Type	Basic value	Tolerance 1	Tolerance 2
Rear apron to outside of side panel	Dimension K Gap is present	Gap dimension	0.5 mm	+/-0.5 mm	
Tail light to rear apron	Gap L	Gap dimension	3 mm	+/-0.5 mm	
Rear lid to rear apron	Dimension P	Gap dimension	4.5 mm	+1 mm	

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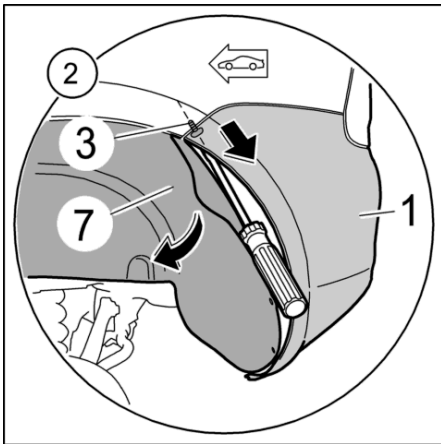
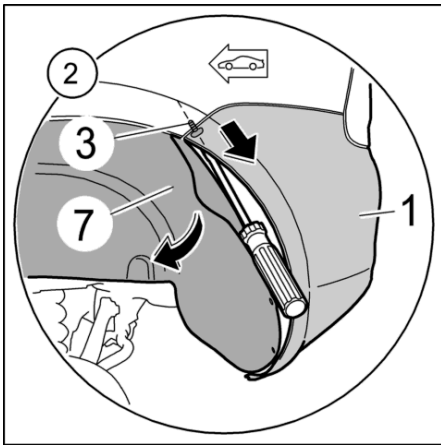
## Removing rear spoiler

### Removing rear apron

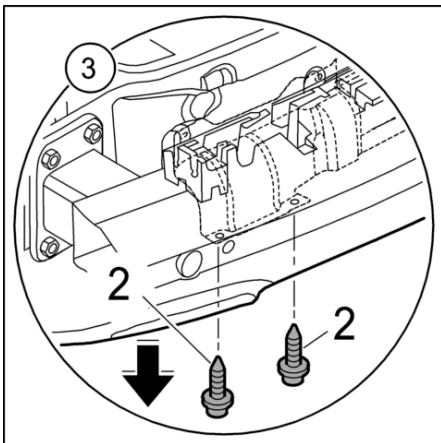


1. Releasing wheel housing liner

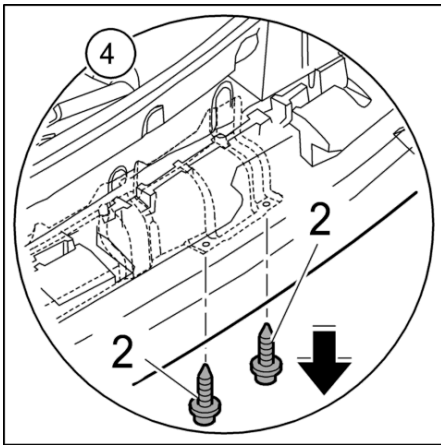
1.1. Unscrew fastening screws -6- on the wheel housing liner -7- in the lower area.



2. Unscrewing fastening screw
- 2.1. Lift wheel housing liner -7- in the lower area.
- 2.2. Unscrew fastening screw -3- .

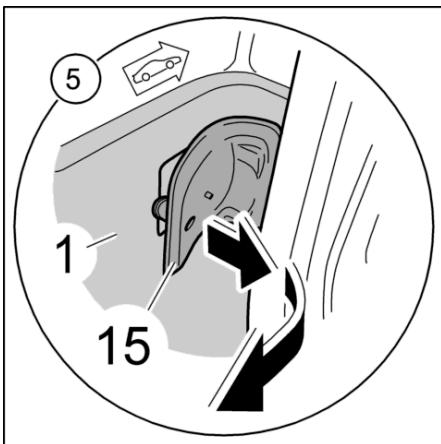


3. Unscrewing fastening screws
- 3.1. Undo fastening screws -2- .



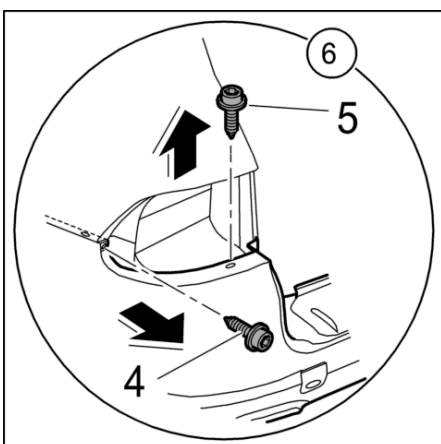
4. Unscrewing fastening screws

4.1. Undo fastening screws [-2-](#).



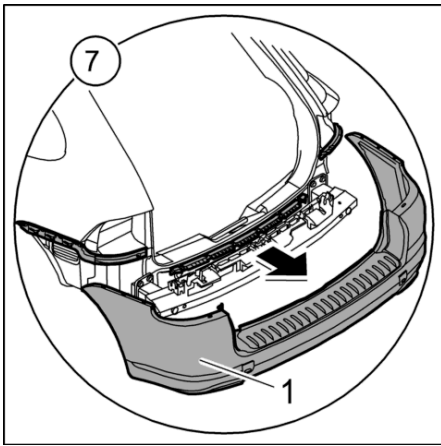
5. Removing stop buffer pad

5.1. Unclip stop buffer [-15-](#).



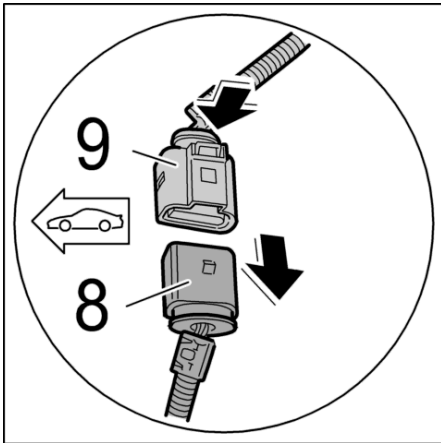
6. Unscrewing fastening screws

6.1. Unscrew fastening screw [-4, 5-](#) on both sides.



7. Removing rear apron -1- with an assistant

7.1. Pull rear apron -1- backwards.



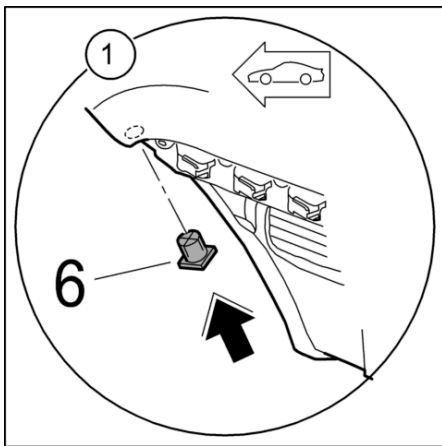
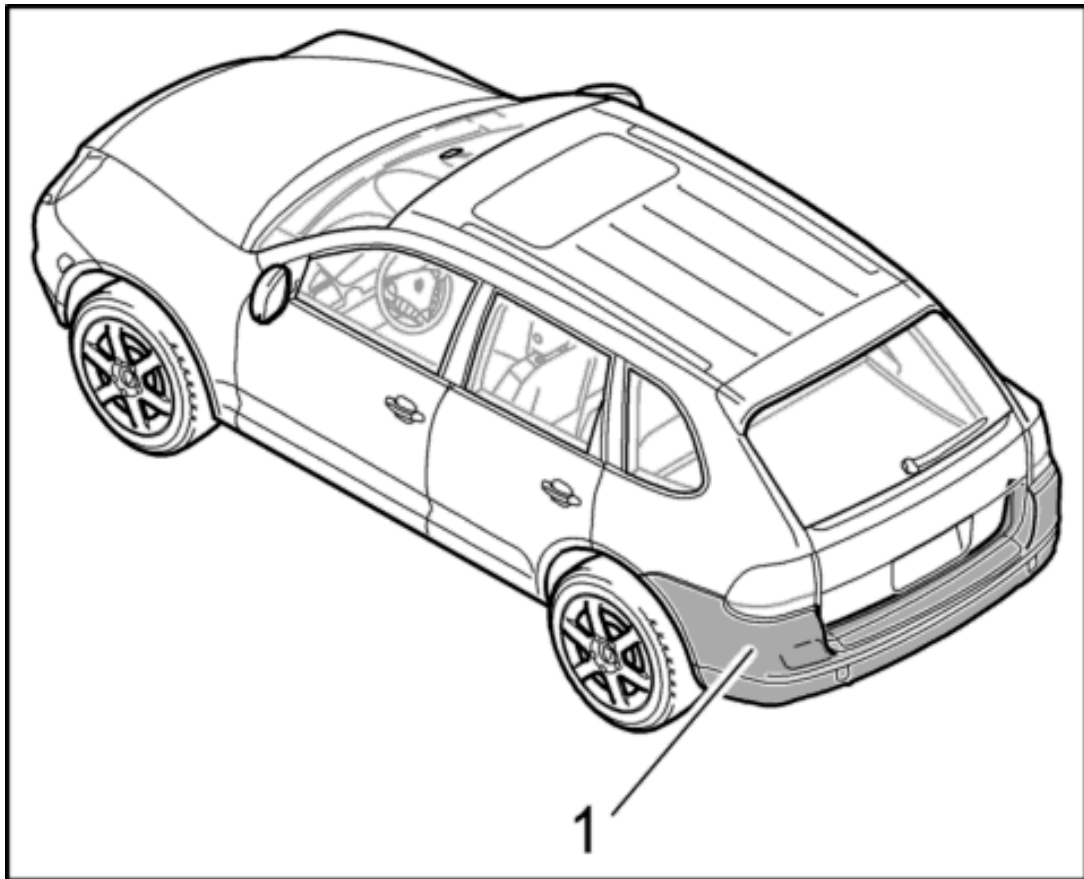
7.2. Disconnect left plug connection -8, 9- .

7.3. Remove rear apron -1- .

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## Installing rear spoiler

### Installing rear apron

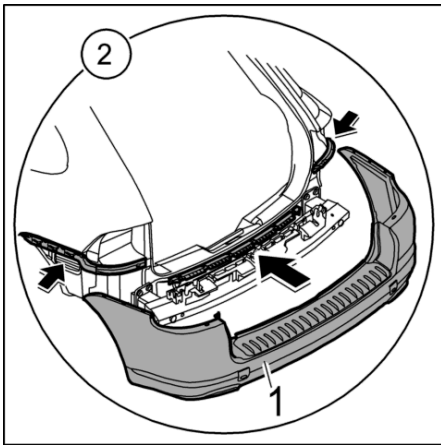


1. Checking expander nuts

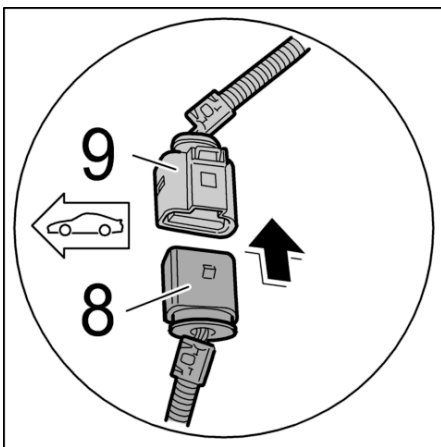
1.1. Check expander nuts ~~6~~ for deformation and clip in new expander nuts if necessary.

2. Attaching rear apron with an assistant

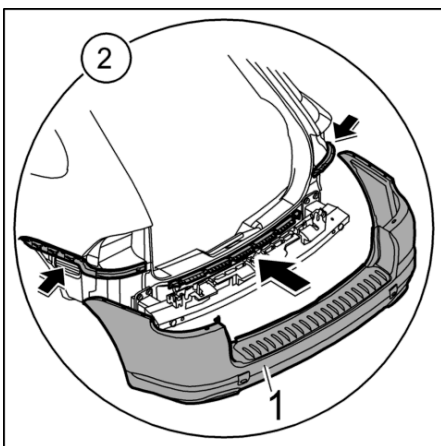




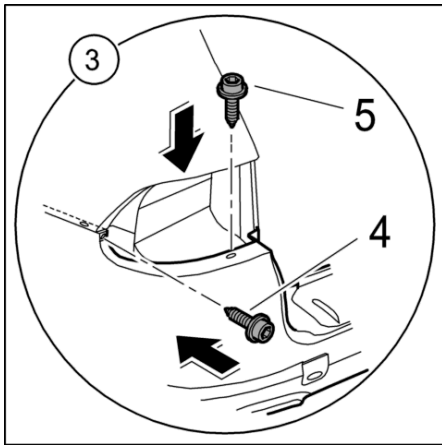
2.1. Position the rear apron -1- .



2.2. Connect left plug connection -8, 9- .

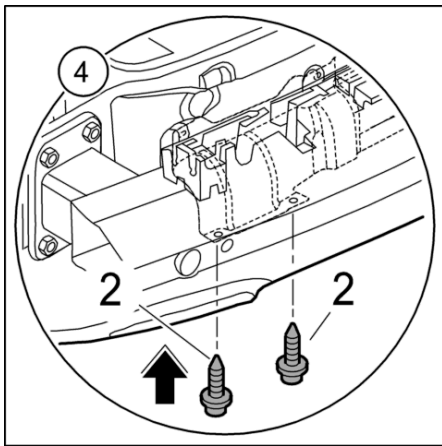


2.3. Insert rear apron -1- forwards into the side guide rail -arrows- .



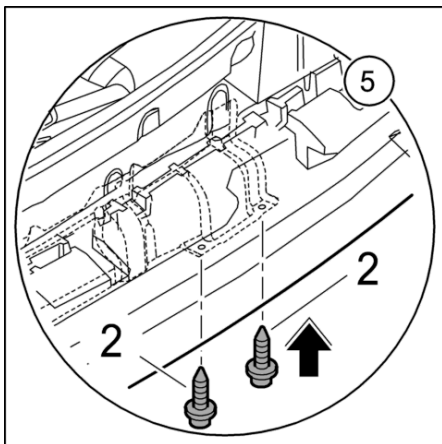
3. Screwing in the fastening screws

- 3.1. Screw in fastening screws -4, 5- on both sides and tighten to the specified tightening torque.  
 → **Tightening torque: 1 ftlb. +/-0.5 ftlb.**



4. Screwing in the fastening screws

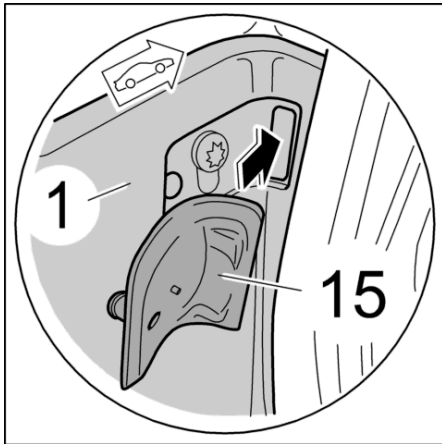
- 4.1. Screw in fastening screws -2- and tighten to the specified tightening torque.  
 → **Tightening torque: 3.5 ftlb. +/-0.5 ftlb.**



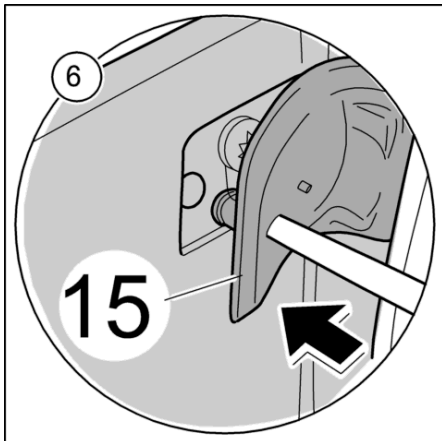
5. Screwing in the fastening screws

- 5.1. Screw in fastening screws -2- and tighten to the specified tightening torque.  
 → **Tightening torque: 3.5 ftlb. +/-0.5 ftlb.**

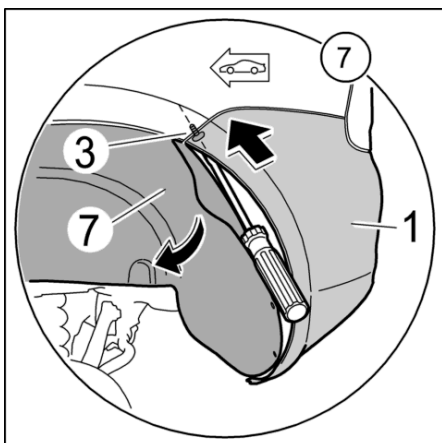
6. Installing stop buffer pad



6.1. Position the stop buffer [-15-](#) .



6.2. Press stop buffer pad lug [-15-](#) into the bore of the holder with a suitable drift punch.

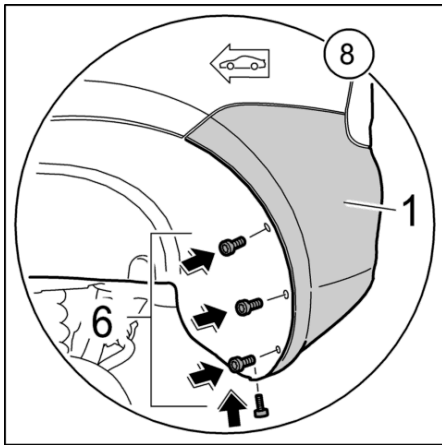


7. Screwing in fastening screw

7.1. Lift wheel housing liner [-7-](#) in the lower area.

7.2. Screw in fastening screw [-3-](#) .

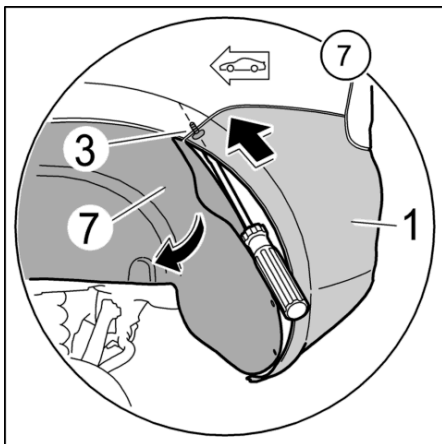
→ **Tightening torque: 1 ftlb. +/-0.5 ftlb.**



## 8. Installing wheel housing liner

8.1. Screw in fastening screws **-6-** for wheel housing liner **-7-** at the bottom and tighten to the specified tightening torque.

→ **Tightening torque: 2.5 (2.0 ftlb.) Nm +/-0.5 (0.5 ftlb.) Nm**



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## Subsequent work

### Subsequent work

1. Adjusting gap dimensions

1.1. Close the lid.

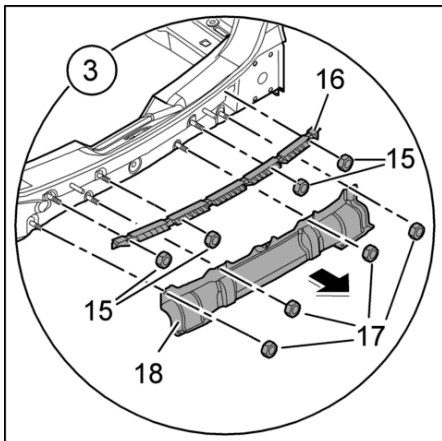
1.2. Check gap dimensions at the lid.

1.3. If necessary, loosen fastening nuts **-15-** and adjust the gap dimensions by moving the retaining strip.

→ **Tightening torque: 1.5 ftlb. +/-0.5 ftlb.**

**Only for vehicles with externally fitted spare wheel**

2. Install spare wheel mount → [Removing and installing spare wheel mount \(frame\)](#)

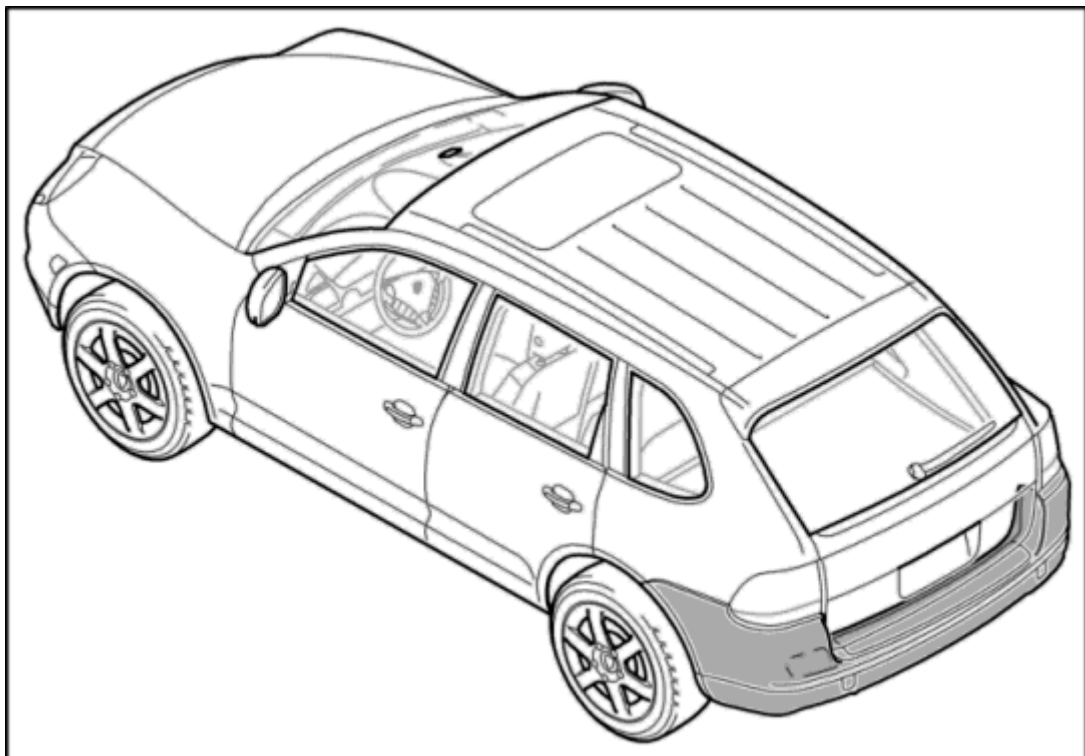


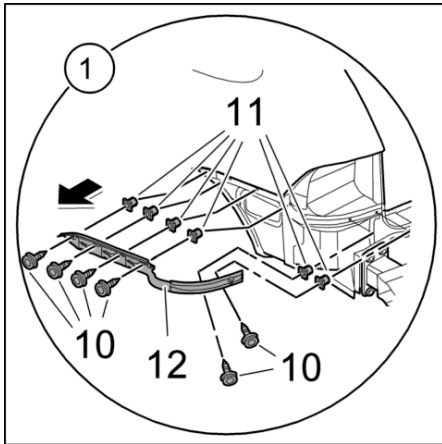
3. Install tail lights → [943119 Removing and installing tail lights](#)

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## **Additional assembly notes for the removal and installation of the rear spoiler**

### **Removing fastening elements of the rear apron**



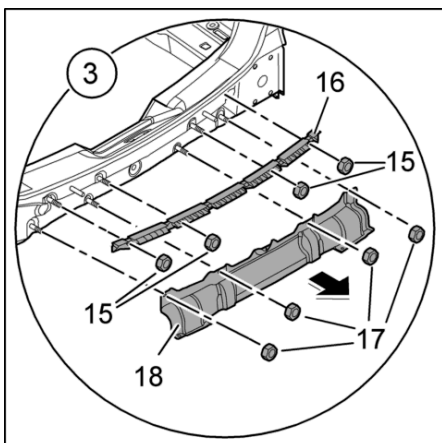
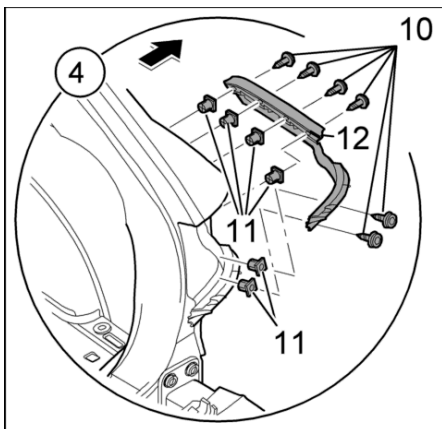


1. Removing side guide rails

1.1. Unscrew the fastening screw at the left [-10-](#) and right [-10-](#) .

1.2. Remove side guide rails at the left [-12-](#) and right [-12-](#) .

1.3. Check expander nuts on the left [-11-](#) and right [-11-](#) for deformation, replace if necessary.



2. Removing centre retaining strip and retaining bracket

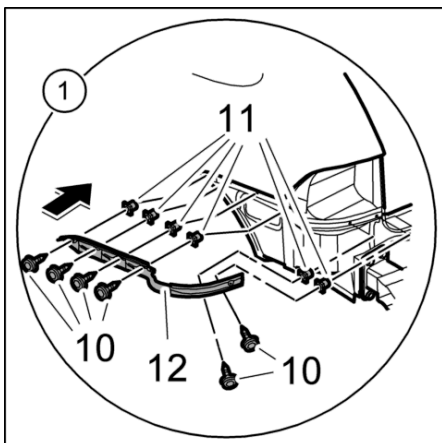
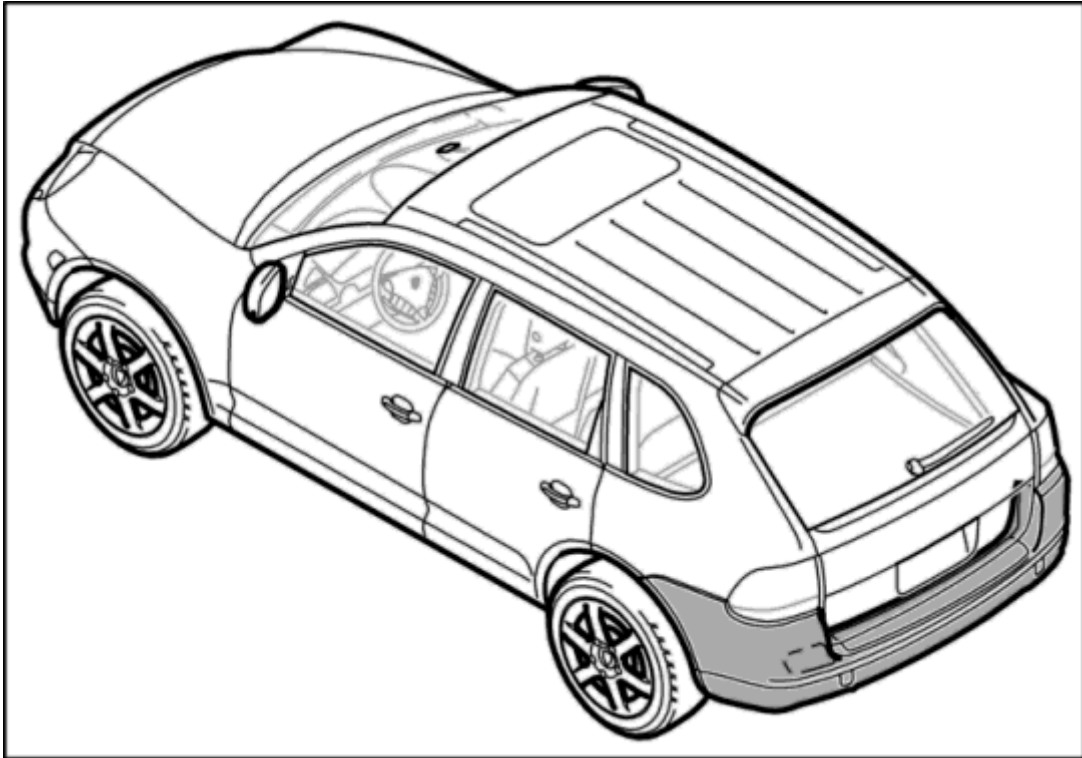
2.1. Unscrew fastening nuts [-15-](#) .

2.2. Remove centre retaining strip [-16-](#) .

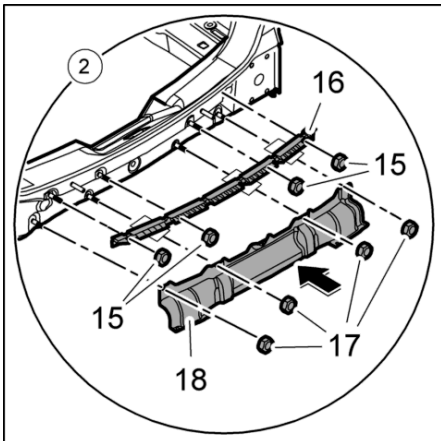
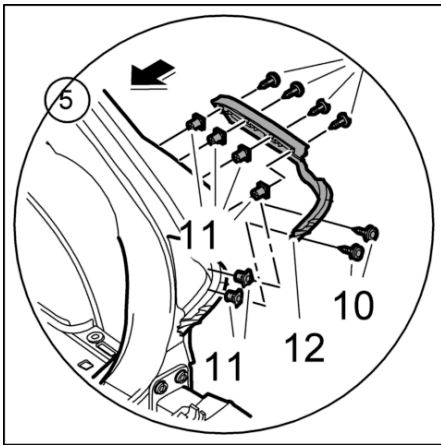
2.3. Unscrew fastening nuts [-17-](#) .

2.4. Remove retaining bracket [-18-](#) .

### Installing fastening elements on the rear apron



1. Installing side guide rails
  - 1.1. Clip in expander nuts on the left [-11-](#) and right [-11-](#) .
  - 1.2. Position side guide rails on the left [-12-](#) and right [-12-](#) with the top side on a level with the side panel profile.
  - 1.3. Screw in fastening screws on left [-10-](#) and right [-10-](#) .  
→ **Tightening torque: 1 ftlb. +/-0.5 ftlb.**



2. Installing centre retaining strip and retaining bracket

2.1. Position centre retaining strip **-16-** .

2.2. Screw in fastening nuts **-15-** .

2.3. Position retaining bracket **-18-** .

2.4. Screw in fastening nuts **-17-** .

→ **Tightening torque: 1.5 ftlb. +0.5 ftlb.**

3. Checking gap dimensions.

3.1. Position rear apron in installation position.

3.2. Close the lid.

3.3. Check gap dimensions at the lid.

3.4. If necessary, loosen fastening nuts **-15-** and adjust the gap dimensions by moving the retaining strip **-16-** .

→ **Tightening torque: 1.5 ftlb. +/-0.5 ftlb.**

9PAAD1, 9PAAD7, 9PAAE1, 9PAAE7, 9PAAF1, 9PAAJ1

as of MY 2003

Country C00, C02, C05, C07, C08, C09, C10, C11, C12, C13, C14, C15, C16, C18, C19, C20, C21, C22, C23, C24, C25, C26, C27, C28, C32, C33, C34, C35, C36, C37, C38, C39, C45, C46, C98, C99



